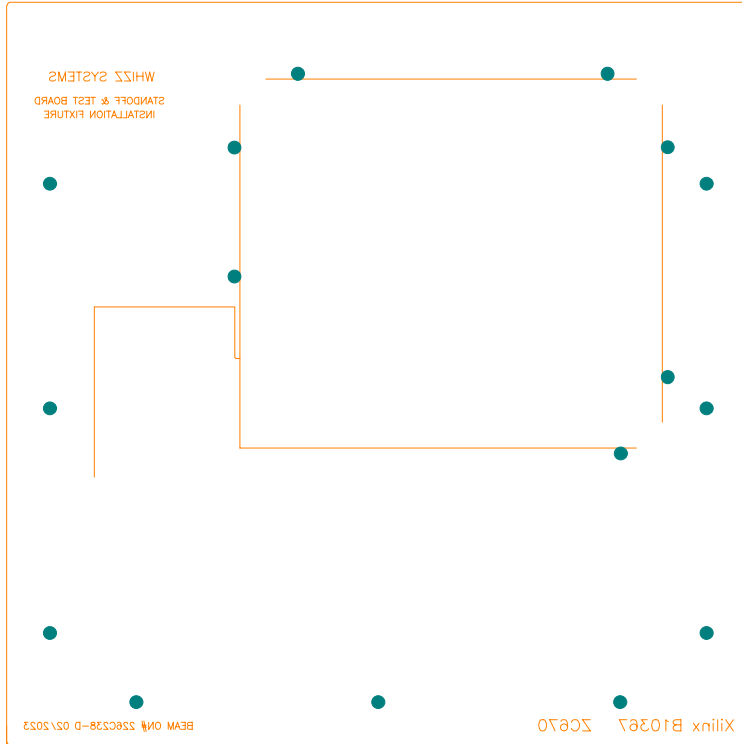


!! SP_10372 - LOADED BOARDS IN CA !!

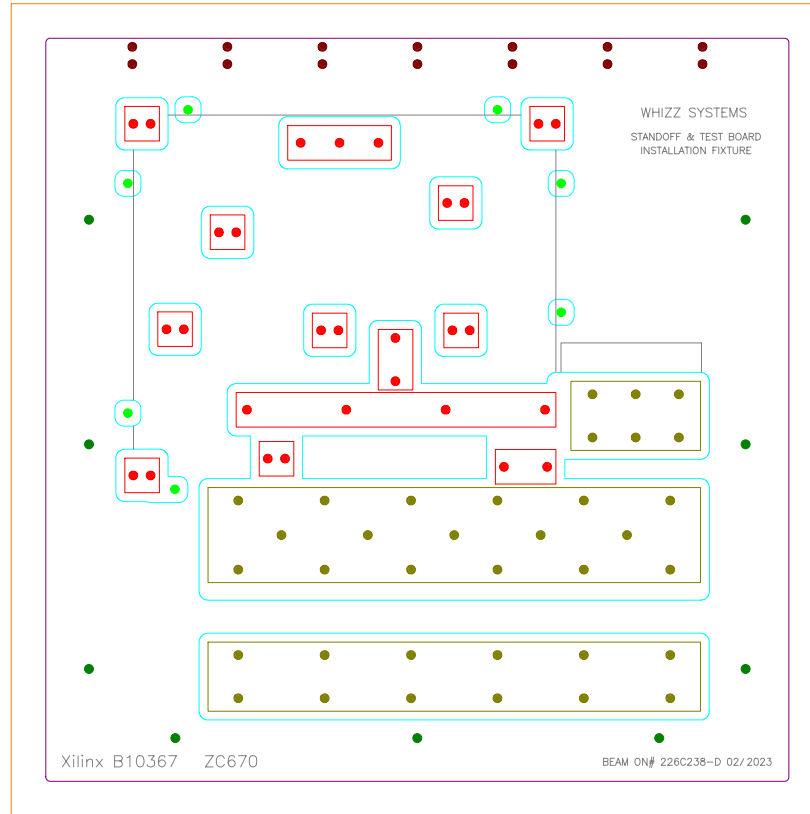
REF# 226C238-D

C238-D.CNC

BACK.CNC



XOYO BACKSIDE RUNS SECOND
375 COUNTER BORE X 150 DEEP



XOYO MATL: 23.5" X 23.5" X 0.250" THK G10 NO SQR QTY:1

1/2 ENDMILL X Ø10 DEEP - FACING

TEXT -1 (DON'T EPOXY BOARD OUTLINE)

3MM DRILL X THRU FOR 4-40 FOR ALIGNMENT STANDOFFS

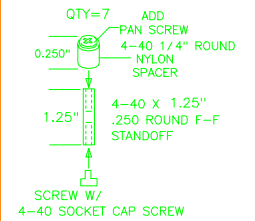
3MM DRILL X THRU (DUMMY)

#28 (140) DRILL X THRU FOR 1.250" TALL BLOCKS (FR4)
AND C-SINK MANUALLY ON BACKSIDE FOR 6-32 FLAT HEAD SCREWS

#28 (140) DRILL X THRU FOR 1.750" TALL BLOCKS (FR4)
AND C-SINK MANUALLY ON BACKSIDE FOR 6-32 FLAT HEAD SCREWS

#28 (140) DRILL X THRU (DUMMY)
AND C-SINK MANUALLY ON BACKSIDE FOR 6-32 FLAT HEAD SCREWS

1/8 ROUTER X THRU FOR PARTOUT



NOTE: SINCE THE BLOCK HEIGHTS ARE MORE THAN 1.000"
WE ARE USING 6-32 FLAT HEAD SCREWS AND PROVIDING C-SINK
AS PER LATEST UPDATE FROM CA