



OPERATIONS SETUP SHEET

BACK

PART NAME: 226C238-D

CUSTOMER NAME: WHIZZ SYSTEMS

PROJECT : BACK

PROGRAMMER: HARIEASH

Monday, February 20, 2023

11:07 PM

OPERATION LIST

OPERATION NAME	TOOL	SPINDLE SPEED	FEEDRATE	MIN X	MIN Y	MIN Z	MAX X	MAX Y	MAX Z	RUN TIME	COMMENT
8 - Drill/Counterbore	17	3000 RPM	10.0 inch/min	1.25	1.25	-0.15	20.25	19.4283	1.0	00:00:27	3/8 COUNTER BORE X 150 DEEP

TOTAL CYCLE 0 HOURS, 0 MINUTES, 27 SECONDS